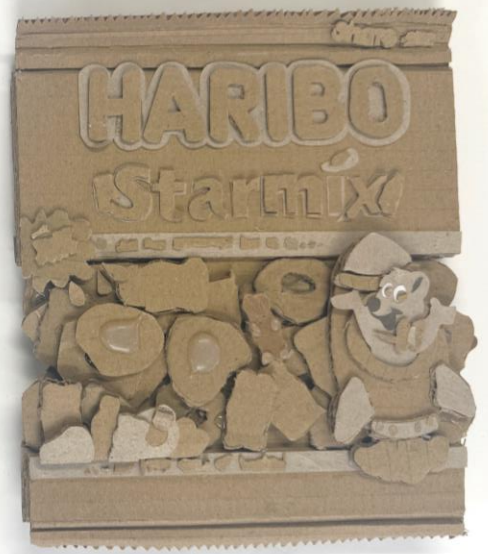


Students research Japanese cardboard designer Monami Ohno and choose a product to accurately draw and model.

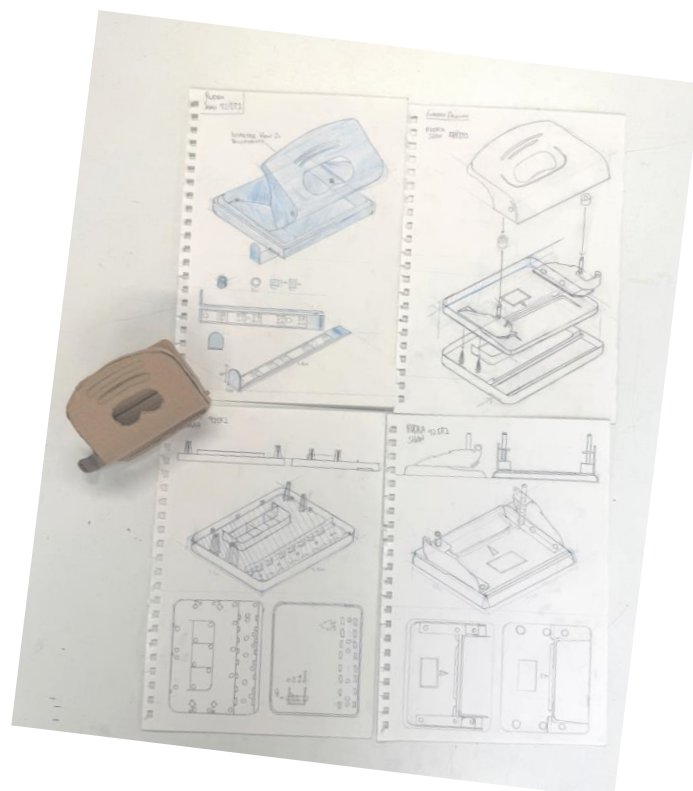


Cardboard modelling assessed for complexity and accuracy, using appropriate tools and equipment.

Dynamic modelling and reverse engineering:

For this task students were told to disassemble either a hole punch or stapler to accurately draw and model its components.

Technical drawings produced are exploded isometric views and orthographic projections.

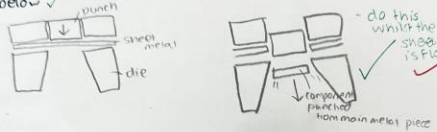




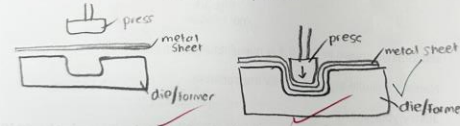
(b) Use annotated sketches and/or notes to show how part A of the container shown in Fig. 3.1 would be manufactured as a batch of 80 000 from sheet metal.

Identify any relevant equipment, machinery and materials.

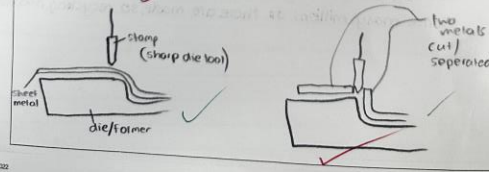
- part A contains a hole, which would need to be punched before any bending or anything like that
- we would use ~~blanking~~ stamping/blanking to cut a hole into the sheet plastic, as shown in the diagram below



- now to bend the metal into the shape, it will have to be heated first, to soften it up, making it easier to press into shape *not necessarily (but not wrong!)*
- a prepared die will be present, with the sheet metal on top, with a press, ready to come down, and press the metal with force to fit the shape of the die/former



- a stamping process will be used to cut off any excess metal



before doing any thing, we need to be cut to size, minimize wastage

(c)

A plastic milk bottle can reduce the amount of plastic by choosing to make larger bottles to save plastic and material per litre of milk, reducing the impact on the environment. The bottles can be reused and repurposed to do other things like watering cans or plant pots. They can be recycled up to 6 times and could reduce its overall impact on the environment. You could reuse to buy less thicker, smaller bottles for ones that are thinner and that is better for the environment as less material is being used. It is virtually impossible to repair milk bottles as they are so thin, but they rarely, if ever, tend to break so no need to repair anyway. The design could be rethought to save more plastic.

Compare > Command word (conclusion)

Reuse ✓  
Recycle ✓  
Repair ✓  
Reduce ✓  
Remove ✓

Great points on the whole covering mostly all bases!

Perhaps adding this would complete

Source ✓  
Manufacture ✓  
In use ✓  
Recycle ✓  
Dispose X

Plastic bottles are normally either incinerated at the end of their use releasing toxic fumes to the air, or ends up in landfill where it doesn't biodegrade or will end up in the ocean and harm aquatic creatures.

importance of recycling bottles to conserve materials and reduce waste. Repair encourages repairing milk bottles rather than discarding them. Reuse encourages exploring alternative packaging solutions with lower environmental footprints. Reduce advocates for refusing single-use plastics, opting for sustainable alternatives.

Apply the 6Rs to glass and plastic. You explained what they mean, but you need to link them to the bottles and give examples. *Response to peer marking: Respond to peer marking!*

also refer to examples like Infini<sup>®</sup> and HDPE, and link to glass and plastic specifically rather than just stating what it means, and I should show what we can do to apply 6Rs to glass and plastic bottles.

Response: explain more about 6Rs

6Rs

Reduce the amount of materials used in the bottles, like Infini<sup>®</sup>, and have a good volume to SA ratio, to maximise milk in the smallest bottle/weight possible. Reuse glass bottles infinitely (apart from the cap), but don't reuse plastic as it isn't durable, and poses serious health concerns. Recycle broken glass bottles to give it a new life, and this same can be applied to plastic to save crude oil, as it is not abundant. Refuse to use single-use plastic, and use glass as an alternative. Rethink the design of milk bottles, again, to maximise amount of milk compared to amount of glass used. Infini<sup>®</sup> have made attempts to reduce amount of plastic in their bottles, whilst also maintaining durability, 13% lighter, without compromising strength. Not worth repairing, so N/A.

Any Printer 8/10

Q1. Compare and contrast the manufacture of the two mop buckets shown in Figures 1 and 2

Figure 1: Galvanised steel bucket. Welded on both sides into panel. handle mechanically fixed.

Figure 2: Red plastic bucket. Welded onto sides. base welded together. projection moulded.

Galvanised steel  
Aluminium tin? (painted)

Could be vacuum formed

HDPE

You should refer to each of the following in your answer:

- Benefits of the chosen manufacturing techniques
- Methods of assembly.

(Total 10 marks)

The bucket in figure 1 is presumably made of galvanised steel, which allows the bucket to be free of rust or corrosion resistant, whilst being relatively inexpensive compared to being expensive, which allows the bucket to function longer. It also allows the product to be bent back into shape, which prolongs the life of the product as any deformities can easily be repaired. *due to the malleability*

The bucket in figure 2 is presumably made of high density polyethylene, which is a thermosetting polymer. This type of plastic possesses the same quantity of corrosion resistance, but at a lower cost compared to...

Y10 Knowledge and understanding are checked with low stakes exam style questions with feedbacking coming from teacher marking, self marking using published mark schemes and peer marking. Students make note in green pen to correct or expand on answers. This also builds exam technique.